## SinuCom NC Full Version larkfry

It includes the possibility of manual recording and also automatic, online analysis [@Krauss2007]. [The original model code of the VCC 80 was configured with the Syscan v3.5. It allows one to record real-time process and drive parameters of any device, including external devices or remote devices, and to store the data in a highly compressed and accessible data format. Data can be stored for up to 1 year or more. It offers inbuilt data analysis functions, and it is possible to perform detailed online data analysis [@SG:SG61].]{} [\*\*Distributed PC-based process visualization.\*\*]{} The process data can be exported to distributed computers via a network. This option is the most economic choice when the process control application is installed on a local workstation of the operator and when it has to deal with a small number of process instances [@Otto2007]. The data transfer rate is usually sufficient for evaluating and analyzing single or few process instances. It is impossible to solve control problems with several or a few hundred process instances. The distributed data visualization options are the most suitable when the process control application is installed on a remote computer [@Otto2007]. The distributed process visualization is mainly available for OpenProcess and Syscan platforms. The visualization of process and drive data at a number of distributed PCs are conducted using the [@Hanser2004], which also supports the offline data analysis of recorded process data [@Hanser2007].



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Starting from SinuCom NC, "NCU Connection Wizard" (NCW) is the preferred tool for connecting NCK, PLC and drives. Launching the NCU connection wizard.  $\hat{a} \in \phi$ .  $\hat{a} \in \phi$ . Selecting the Connection Name option. Starting the NCU connection wizard.  $\hat{a} \in \phi$ .  $\hat{a} \in \phi$ . Launching the NCUT connection wizard. Launching the NCUT connection wizard.  $\hat{a} \in \phi$ .  $\hat{a} \in \phi$ . Launching the PLC connection wizard. Launching the PLC connection wizard.  $\hat{a} \in \phi$ .  $\hat{a} \in \phi$ . Launching the PLC-PLC connection wizard. Launching the PLC-MIDI connection wizard. Launching the PLC-MIDI connection wizard. Launching the PLC-MIDI connection wizard.  $\hat{a} \in \phi$ . Selecting the "MIDI" option. Selecting the "Mode" option. Launching the PLC-MIDI connection wizard.  $\hat{a} \in \phi$ .  $\hat{a} \in \phi$ .  $\hat{a} \in \phi$ . fffad4f19a

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